

SECTION

CO

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ENGINE COOLING SYSTEM

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DESCRIPTION

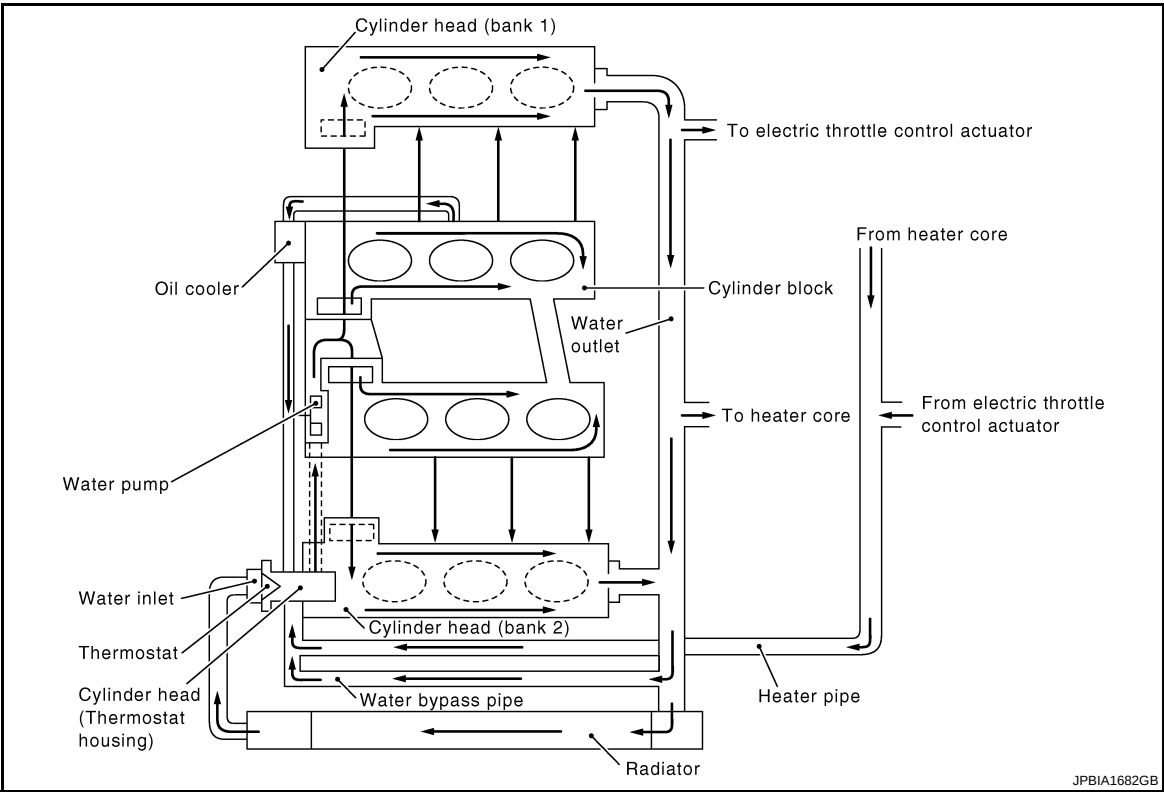
< FUNCTION DIAGNOSIS >

FUNCTION DIAGNOSIS

DESCRIPTION

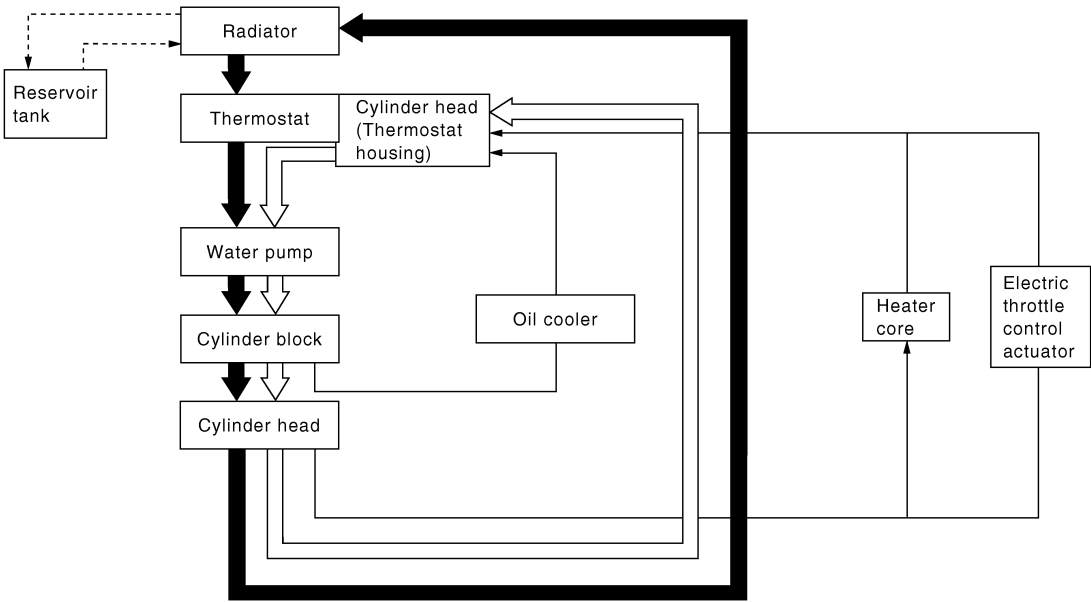
Engine Cooling System

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Engine Cooling System Schematic

INFOID:000000003793160



	Thermostat
	Closed
	Open

JPBIA1683GB

OVERHEATING CAUSE ANALYSIS

< SYMPTOM DIAGNOSIS >

SYMPTOM DIAGNOSIS

OVERHEATING CAUSE ANALYSIS

Troubleshooting Chart

INFOID:000000003793161

Symptom		Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt
		Thermostat stuck closed	—
		Damaged fins	Dust contamination or paper clogging
			Physical damage
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)
	Reduced air flow	Cooling fan does not operate	Fan assembly
		High resistance to fan rotation	
		Damaged fan blades	
	Damaged radiator shroud	—	—
	Improper engine coolant mixture ratio	—	—
	Poor engine coolant quality	—	Engine coolant density
	Insufficient engine coolant	Engine coolant leakage	Cooling hose
			Loose clamp
			Cracked hose
			Water pump
		Radiator cap	Poor sealing
			Loose
		Radiator	Poor sealing
			O-ring for damage, deterioration or improper fitting
			Cracked radiator tank
		Reservoir tank	Cracked radiator core
			Cracked reservoir tank
	Overflowing reservoir tank	Exhaust gas leakage into cooling system	Cylinder head deterioration
			Cylinder head gasket deterioration

OVERHEATING CAUSE ANALYSIS

< SYMPTOM DIAGNOSIS >

	Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load
				Driving in low gear for extended time
				Driving at extremely high speed
			Powertrain system malfunction	—
			Installed improper size wheels and tires	
			Dragging brakes	
			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	—	—
		Blocked radiator grille	Installed car brassiere	
			Mud contamination or paper clogging	
		Blocked radiator	—	
		Blocked condenser	Blocked air flow	
		Installed large fog lamp		

PRECAUTIONS

< PRECAUTION >

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIRBAG" and "SEAT BELT" of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the "SRS AIRBAG".
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Liquid Gasket

INFOID:000000003793163

REMOVAL OF LIQUID GASKET SEALING

- After removing mounting nuts and bolts, separate the mating surface using the seal cutter [SST: KV10111100 (J37228)] (A) and remove old liquid gasket sealing.

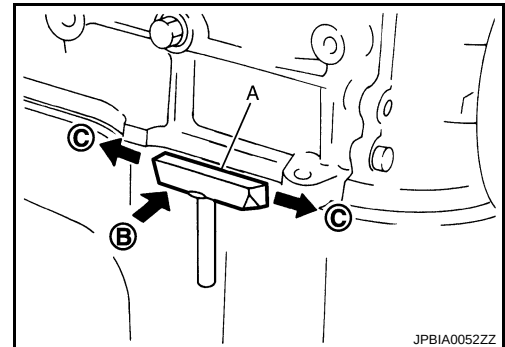
CAUTION:

Be careful not to damage the mating surfaces.

- Tap (B) the seal cutter [SST: KV10111100 (J37228)] to insert it, and then slide (C) it by tapping on the side as shown in the figure.
- In areas where seal cutter [SST: KV10111100 (J37228)] is difficult to use, use a plastic hammer to lightly tap the parts, to remove it.

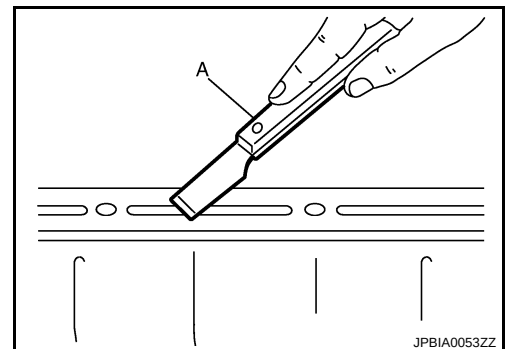
CAUTION:

If for some unavoidable reason tool such as a screwdriver is used, be careful not to damage the mating surfaces.



LIQUID GASKET APPLICATION PROCEDURE

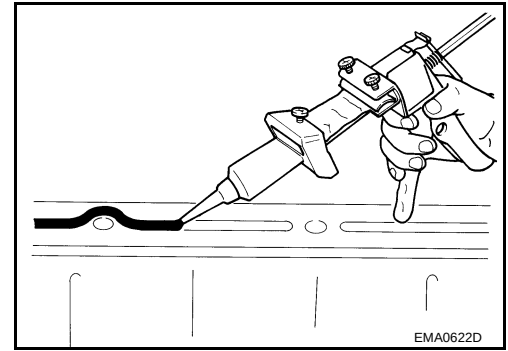
1. Using a scraper (A), remove old liquid gasket adhering to the liquid gasket application surface and the mating surface.
 - Remove liquid gasket completely from the groove of the liquid gasket application surface, mounting bolts, and bolt holes.
2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.



PRECAUTIONS

< PRECAUTION >

3. Attach liquid gasket tube to the tube presser (commercial service tool).
Use Genuine Liquid Gasket or equivalent.
4. Apply liquid gasket without breaks to the specified location with the specified dimensions.
 - If there is a groove for the liquid gasket application, apply liquid gasket to the groove.

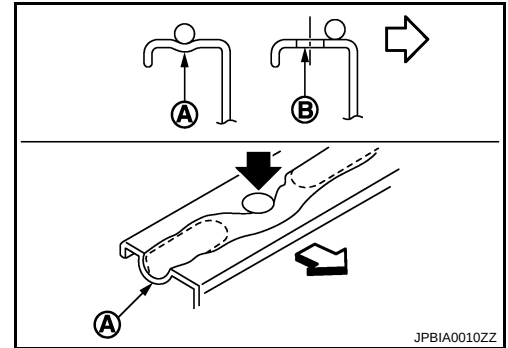


- As for the bolt holes (B), normally apply liquid gasket inside the holes. Occasionally, it should be applied outside the holes. Check to read the text of service manual.

A : Groove

⇐ : Inside

- Within five minutes of liquid gasket application, install the mating component.
- If liquid gasket protrudes, wipe it off immediately.
- Never retighten after mounting bolts and nuts the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.



CAUTION:

If there are specific instructions in this manual, observe them.

PREPARATION

< PREPARATION >

PREPARATION

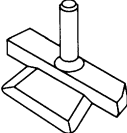
PREPARATION

Special Service Tool

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Tool number (SPX North America No.) Tool name	Description
KV10111100 (J37228) Seal cutter	Removing water pump cover
 NT046	

C

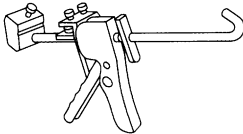
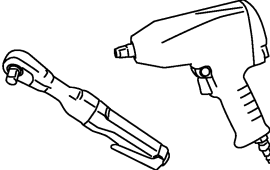
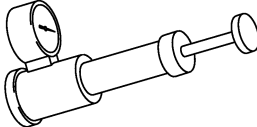
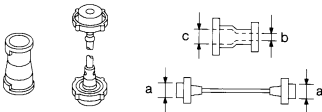
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Commercial Service Tools

INFOID:0000000003793165

F

Tool name	Description
Tube presser	Pressing the tube of liquid gasket
 S-NT052	
Power tool	Loosening nuts and bolts
 PBIC0190E	
Radiator cap tester	Checking radiator and radiator cap
 PBIC1982E	
Radiator cap tester adapter	Adapting radiator cap tester to radiator cap and radiator pipe (upper) filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)
 S-NT564	

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ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

ON-VEHICLE MAINTENANCE

ENGINE COOLANT

Inspection

INFOID:000000003793166

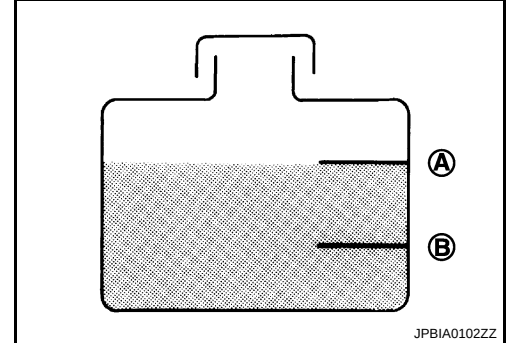
LEVEL

- Check if the reservoir tank engine coolant level is within the "MIN" to "MAX" when the engine is cool.

A : MAX

B : MIN

- Adjust the engine coolant level as necessary.



LEAKAGE

- To check for leakage, apply pressure to the cooling system with the radiator cap tester (commercial service tool) (A) and radiator cap tester adapter (commercial service tool) (B).

Testing pressure : Refer to [CO-27, "Radiator"](#).

WARNING:

Never remove radiator cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from radiator.

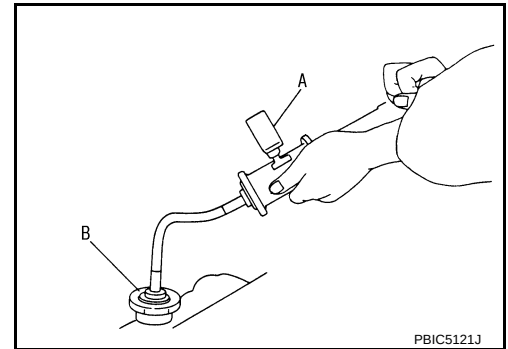
CAUTION:

Higher test pressure than specified may cause radiator damage.

NOTE:

In a case that engine coolant decreases, replenish radiator with engine coolant.

- If anything is found, repair or replace damaged parts.



Draining

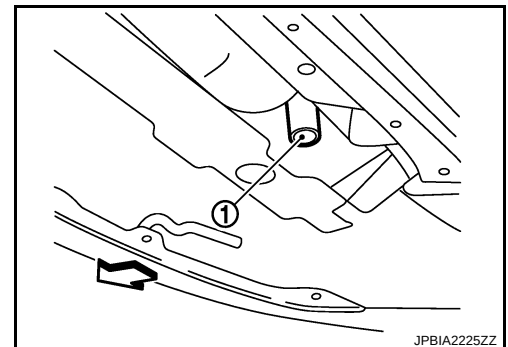
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WARNING:

- To avoid being scalded, never change engine coolant when the engine is hot.
- Wrap a thick cloth around radiator cap and carefully remove radiator cap. First, turn radiator cap a quarter of a turn to release built-up pressure. Then turn radiator cap all the way.

- Remove engine under cover.
- Open radiator drain plug (1) at the bottom of radiator, and then remove radiator cap.

⇐ : Vehicle front



When draining all of engine coolant in the system, open water drain plugs on cylinder block. Refer to [EM-110, "Disassembly and Assembly"](#).

- Remove reservoir tank as necessary, and drain engine coolant and clean reservoir tank before installing.

ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

4. Check drained engine coolant for contaminants such as rust, corrosion or discoloration.
If contaminated, flush the engine cooling system. Refer to [CO-10, "Flushing"](#).

Refilling

INFOID:000000003793168

1. Install reservoir tank if removed, and radiator drain plug.

CAUTION:

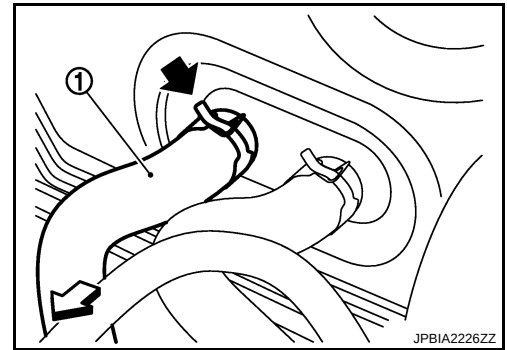
Be sure to clean drain plug and install with new O-ring.

Tightening torque : Refer to [CO-13, "Exploded View"](#).

If water drain plugs on cylinder block are removed, close and tighten them. Refer to [EM-110, "Dis-assembly and Assembly"](#).

2. Check that each hose clamp has been firmly tightened.
3. Remove air duct assembly and air cleaner cases (upper and lower) assembly. Refer to [EM-26, "Exploded View"](#).
4. Disconnect heater hose (1) at the position (◀) in the figure.

◀ : Vehicle front

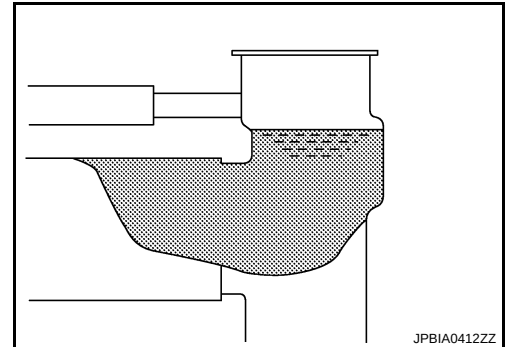


5. Fill radiator, and reservoir tank if removed, to specified level.

CAUTION:

Never adhere the engine coolant to electronic equipments. (alternator etc.)

- Pour engine coolant through engine coolant filler neck slowly of less than 2 ℓ (1-3/4 Imp qt) a minute to allow air in system to escape.
- When engine coolant overflows disconnected heater hose, connect heater hose, and continue filling the engine coolant.
- Use Genuine NISSAN Engine Coolant or equivalent in its quality mixed with water (distilled or demineralized). Refer to [MA-11, "Fluids and Lubricants"](#).



Engine coolant capacity

(With reservoir tank at "MAX" level)

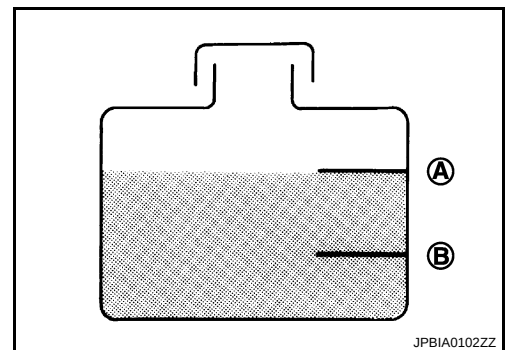
: Refer to [CO-27, "Periodical Maintenance Specification"](#).

Reservoir tank engine coolant capacity
(At "MAX" level)

: Refer to [CO-27, "Periodical Maintenance Specification"](#).

A : MAX

B : MIN



ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

6. Install air duct assembly and air cleaner cases (upper and lower) assembly. Refer to [EM-26. "Exploded View"](#).
7. Install radiator cap.
8. Warm up engine until opening thermostat. Standard for warming-up time is approximately 10 minutes at 3,000 rpm.
 - Check thermostat opening condition by touching radiator hose (lower) to see a flow of warm water.**CAUTION:**
Watch water temperature gauge so as not to overheat engine.
9. Stop the engine and cool down to less than approximately 50°C (122°F).
 - Cool down using fan to reduce the time.
 - If necessary, refill radiator up to filler neck with engine coolant.**CAUTION:**
Never adhere the engine coolant to electronic equipments. (alternator etc.)
10. Refill reservoir tank to "MAX" level line with engine coolant.
11. Repeat steps 7 through 10 two or more times with radiator cap installed until engine coolant level no longer drops.
12. Check cooling system for leakage with engine running.
13. Warm up the engine, and check for sound of engine coolant flow while running engine from idle up to 3,000 rpm with heater temperature controller set at several position between "COOL" and "WARM".
 - Sound may be noticeable at heater unit.
14. Repeat step 13 three times.
15. If sound is heard, bleed air from cooling system by repeating step 5, and steps from 7 to 14 until engine coolant level no longer drops.

Flushing

INFOID:000000003793169

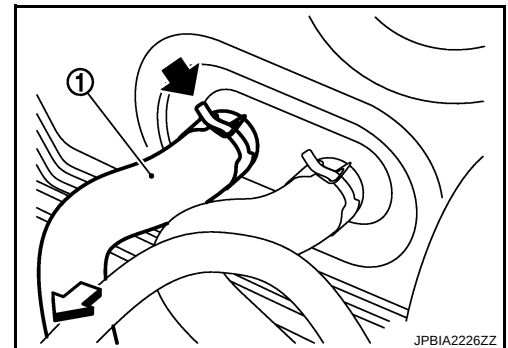
1. Install reservoir tank if removed, and radiator drain plug.
CAUTION:
Be sure to clean drain plug and install with new O-ring.

Tightening torque : Refer to [CO-13. "Exploded View"](#).

If water drain plugs on cylinder block are removed, close and tighten them. Refer to [EM-110. "Disassembly and Assembly"](#).

2. Remove air duct assembly and air cleaner cases (upper and lower) assembly. Refer to [EM-26. "Exploded View"](#).
3. Disconnect heater hose (1) at the position (↔) in the figure.

↔ : Vehicle front



4. Fill radiator and reservoir tank with water and reinstall radiator cap.
CAUTION:
Never adhere the water to electronic equipments. (alternator etc.)
 - **When water overflows disconnected heater hose, connect heater hose, and continue filling the water.**
5. Run the engine and warm it up to normal operating temperature.
6. Rev the engine two or three times under no-load.
7. Stop the engine and wait until it cools down.
8. Drain water from the system. Refer to [CO-8. "Draining"](#).

ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

9. Repeat steps 1 through 8 until clear water begins to drain from radiator.

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RADIATOR

< ON-VEHICLE MAINTENANCE >

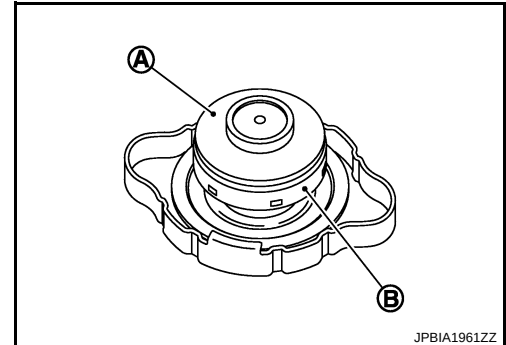
RADIATOR

RADIATOR CAP

RADIATOR CAP : Inspection

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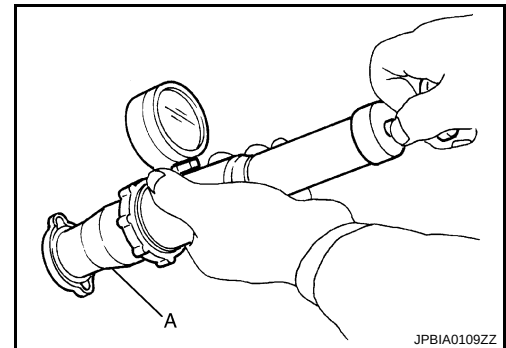
- Check valve seat (A) of radiator cap.
- Check if valve seat is swollen to the extent that the edge of the plunger (B) cannot be seen when watching it vertically from the top.
- Check if valve seat has no soil and damage.
- Check that there is no dirt or damage on the valve seat of radiator cap negative-pressure valve.
- Check that there are no unusualness in the opening and closing conditions of negative-pressure valve.



- Check radiator cap relief pressure.

Standard and limit : Refer to [CO-27, "Radiator"](#).

- When connecting radiator cap to the radiator cap tester (commercial service tool) and the radiator cap tester adapter (commercial service tool) (A), apply engine coolant to the cap seal surface.



- Replace radiator cap if there is an unusualness related to the above three.

CAUTION:

When installing radiator cap, thoroughly wipe out the radiator pipe (upper) filler neck to remove any waxy residue or foreign material.

RADIATOR

RADIATOR : Inspection

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Check radiator for mud or clogging. If necessary, clean radiator as follows:

CAUTION:

- **Be careful not to bend or damage radiator fins.**
 - **When radiator is cleaned without removal, remove all surrounding parts such as radiator cooling fan assembly and horns. Then tape harness and connectors to prevent water from entering.**
1. Apply water by hose to the back side of the radiator core vertically downward.
 2. Apply water again to all radiator core surfaces once per minute.
 3. Stop washing if any stains no longer flow out from radiator.
 4. Blow air into the back side of radiator core vertically downward.
 - Use compressed air lower than 490 kPa (4.9 bar, 5 kg/cm², 71 psi) and keep distance more than 30 cm (11.81 in).
 5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.

RADIATOR

< ON-VEHICLE REPAIR >

ON-VEHICLE REPAIR

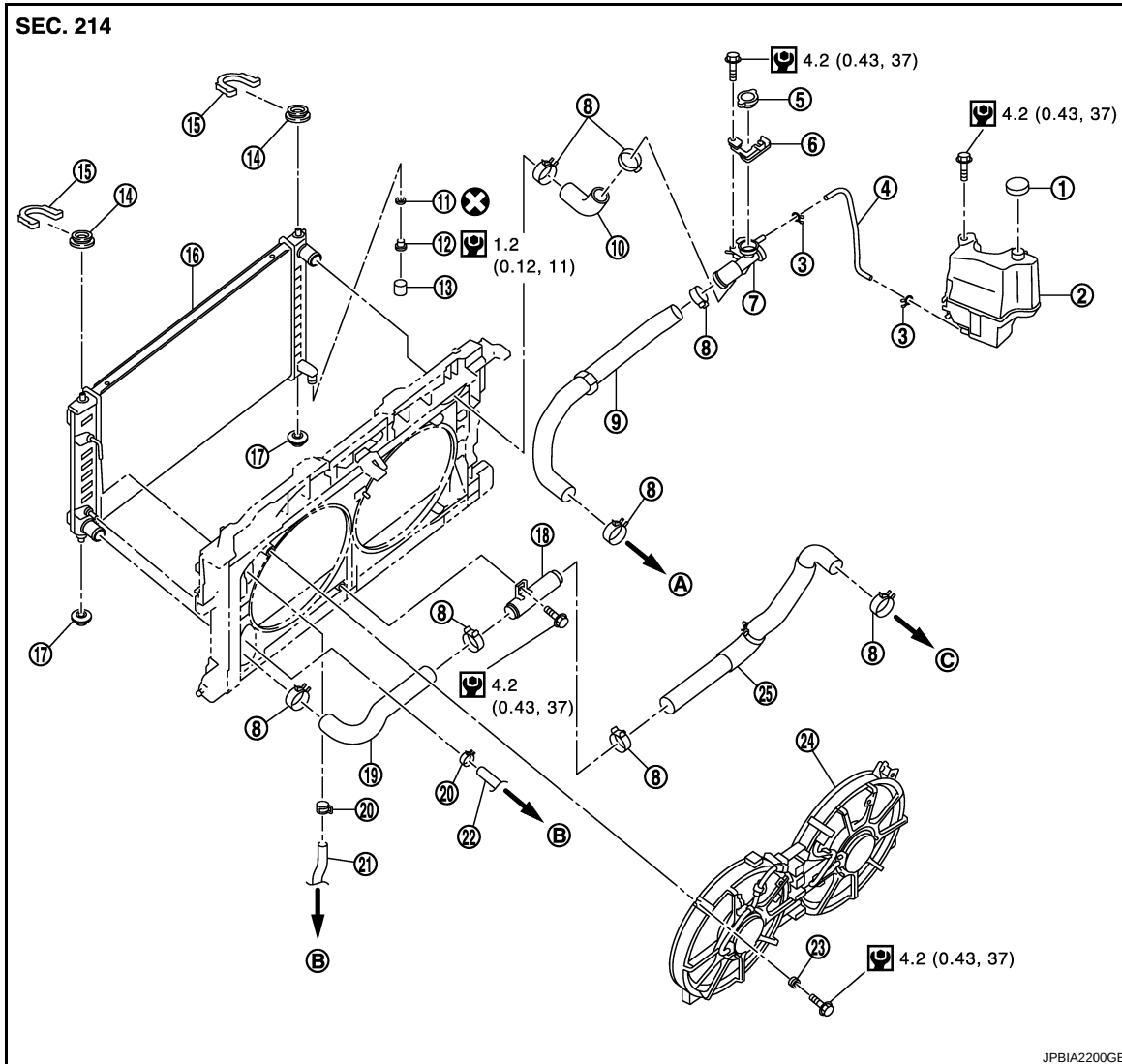
RADIATOR

Exploded View

INFOID:000000003793172

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- | | | |
|---------------------------|-----------------------------|---------------------------|
| 1. Reservoir tank cap | 2. Reservoir tank | 3. Clamp |
| 4. Reservoir tank hose | 5. Radiator cap | 6. Radiator cap adapter |
| 7. Radiator pipe (upper) | 8. Clamp | 9. Radiator hose (upper) |
| 10. Radiator hose (upper) | 11. O-ring | 12. Drain plug |
| 13. Water drain hose | 14. Mounting rubber (upper) | 15. Radiator upper clip |
| 16. Radiator | 17. Mounting rubber (lower) | 18. Radiator pipe (lower) |
| 19. Radiator hose (lower) | 20. Clamp | 21. CVT fluid cooler hose |
| 22. CVT fluid cooler hose | 23. Grommet | 24. Cooling fan assembly |
| 25. Radiator hose (lower) | | |
| A. To water outlet | B. To transaxle assembly | C. To water inlet |

Refer to [GI-4, "Components"](#) for symbols in the figure.

Removal and Installation

INFOID:000000003793173

REMOVAL

RADIATOR

< ON-VEHICLE REPAIR >

WARNING:

Never remove radiator cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.

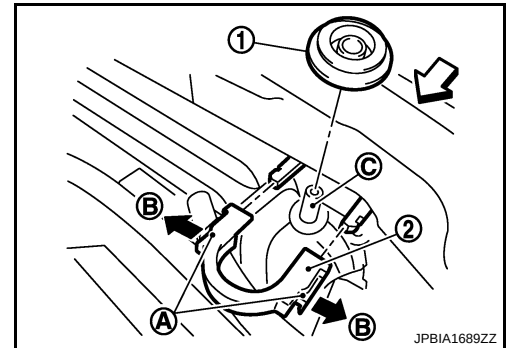
1. Remove the following parts:
 - Engine under cover.
 - Air duct (inlet): Refer to [EM-26, "Exploded View"](#).
 - Horn: Refer to [HRN-6, "Exploded View"](#).
 - Hood lock: Refer to [DLK-220, "Exploded View"](#).
2. Drain engine coolant from radiator. Refer to [CO-8, "Draining"](#).
CAUTION:
 - Perform this step when the engine is cold.
 - Never spill engine coolant on drive belt.
3. Disconnect reservoir tank hose from radiator pipe (upper).
4. Disconnect CVT fluid cooler hoses from radiator.
 - Install blind plug to avoid leakage of CVT fluid.
5. Disconnect Low-pressure flexible hose from lower pressure pipe, and then move it to aside. Refer to [HA-38, "Exploded View"](#).
6. Remove radiator cap adapter and radiator hoses (upper) and radiator pipe (upper) assembly.
CAUTION:
Be careful not to allow engine coolant to contact drive belt.
7. Disconnect radiator hose (lower) from radiator.
8. Remove condenser. Refer to [HA-46, "Exploded View"](#).
CAUTION:
Be careful not to damage condenser core.
9. Remove radiator upper clip (2) by pulling the tabs (A) outside to release the lock (B) and then remove mounting rubbers (upper) (1).

C : Mounting pin

⇐ : Vehicle front

CAUTION:

Never pull the tabs outside excessively to prevent it from damping.



10. Lift up and remove radiator from front of radiator core support.
CAUTION:
Be careful not to damage or scratch on radiator core.

INSTALLATION

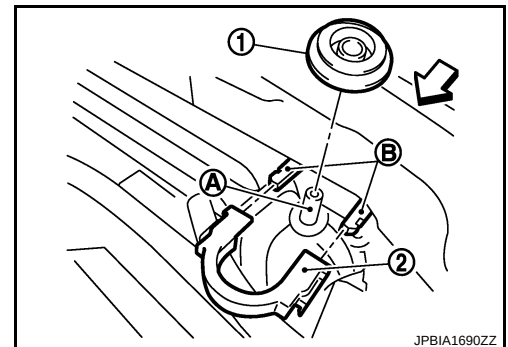
Note the following, and installation is the reverse order of removal.

Radiator Upper Clip

Install radiator upper clip on radiator core connection as follows:

1. Install mounting rubbers (upper) (1) on mounting pins (A) of radiator.

⇐ : Vehicle front
2. Align radiator upper clip (2) with radiator core connection (B), then insert radiator upper clip straight into radiator core connections until a click is heard.
3. After connecting radiator upper clip, use the following method to check it is fully connected.
 - Visually confirm that two radiator upper clips are connected to radiator core connections.
 - Move radiator upper clip and the radiator forward and backward to check they are securely connected.



RADIATOR

< ON-VEHICLE REPAIR >

Inspection

INFOID:000000003793174

INSPECTION AFTER INSTALLATION

- Check for leakage of engine coolant using the radiator cap tester adapter (commercial service tool) and the radiator cap tester (commercial service tool). Refer to [CO-8, "Inspection"](#).
- Start and warm up the engine. Visually check that there is no leakage of engine coolant and CVT fluid.

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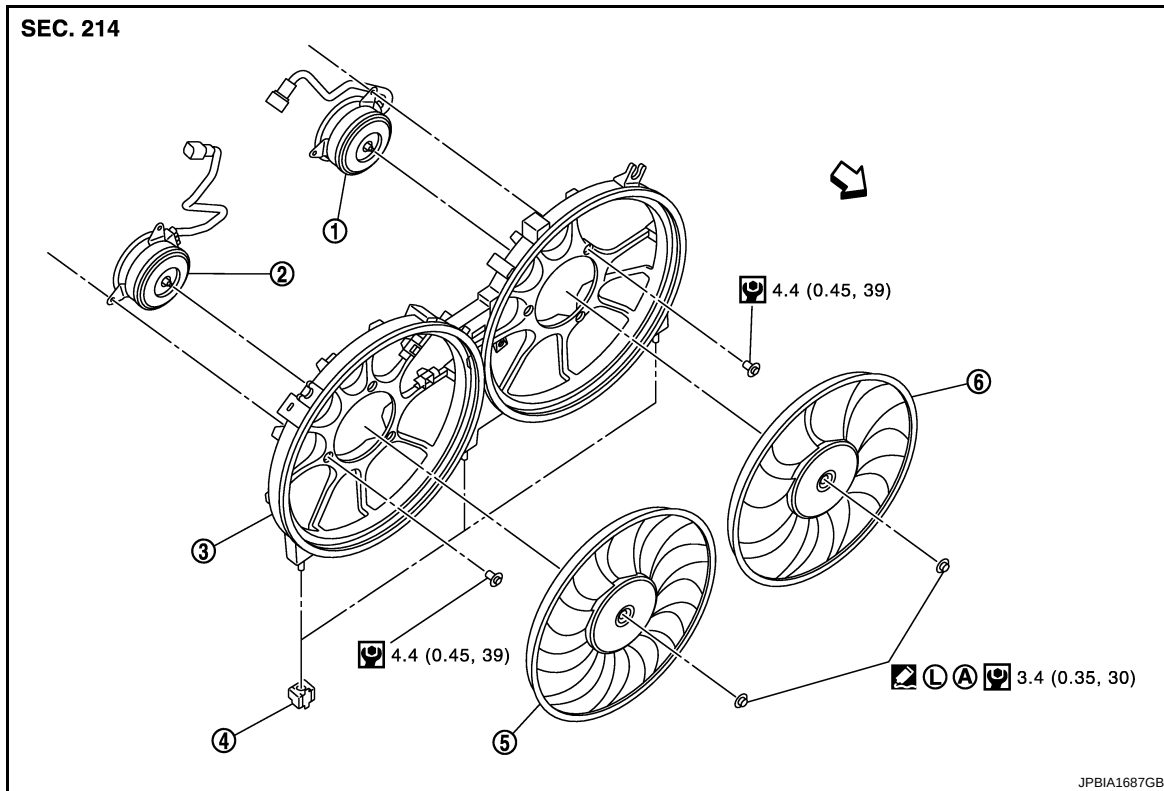
COOLING FAN

< ON-VEHICLE REPAIR >

COOLING FAN

Exploded View

INFOID:000000003793175



- | | | |
|--------------------|---------------------|---------------------|
| 1. Fan motor (LH) | 2. Fan motor (RH) | 3. Fan shroud |
| 4. Mounting rubber | 5. Cooling fan (RH) | 6. Cooling fan (LH) |

A. Apply on fan motor shaft

⇐ : Vehicle front

 : Apply high strength thread locking sealant or equivalent.

Refer to [GI-4, "Components"](#) for symbols not described on the above.

Removal and Installation

INFOID:000000003793176

REMOVAL

- Remove the following parts.
 - Engine under cover
 - Air duct (inlet): Refer to [EM-26, "Exploded View"](#).
 - Oil level gauge: Refer to [EM-96, "Exploded View"](#).
 - Battery and battery tray: Refer to [PG-109, "Removal and Installation"](#).
- Drain engine coolant from radiator. Refer to [CO-8, "Draining"](#).
CAUTION:
 - Perform this step engine is cold.
 - Never spill engine coolant on drive belt.
- Remove radiator cap adapter and radiator hoses (upper) and radiator pipe (upper) assembly. Refer to [CO-13, "Exploded View"](#).
- Disconnect harness connector from fan motors (RH and LH), and move harness to aside.
- Disconnect harness connector from crash zone sensor, and move harness to aside. Refer to [SR-18, "Exploded View"](#).
- Remove battery tray bracket mounting bolts, and move battery tray bracket to aside.
- Remove cooling fan assembly.

COOLING FAN

< ON-VEHICLE REPAIR >

CAUTION:

Be careful not to damage or scratch on radiator core.

INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

Only use genuine parts for cooling fan mounting bolt and observe the specified torque (to prevent radiator from being damaged).

NOTE:

Cooling fans are controlled by ECM. For details, refer to [EC-60, "System Diagram"](#).

Disassembly and Assembly

INFOID:000000003793177

DISASSEMBLY

1. Remove cooling fan mounting nuts, and then remove the cooling fans (RH and LH).
2. Remove fan motors (RH and LH).

ASSEMBLY

Note the following, and assemble in the reverse order of disassembly.

CAUTION:

RH and LH cooling fans are different. Be careful not to misassemble them.

- Install each fan in the following position.

Right side : 11 blades

Left side : 9 blades

- Secure the harness tightly to the fan shroud to prevent the fan rotation area from being loose.
- Apply high thread locking sealant on for motor shaft.

Inspection

INFOID:000000003793178

INSPECTION AFTER DISASSEMBLY

Cooling Fan

Inspect cooling fan for crack or unusual bend.

- If anything is found, replace cooling fan.

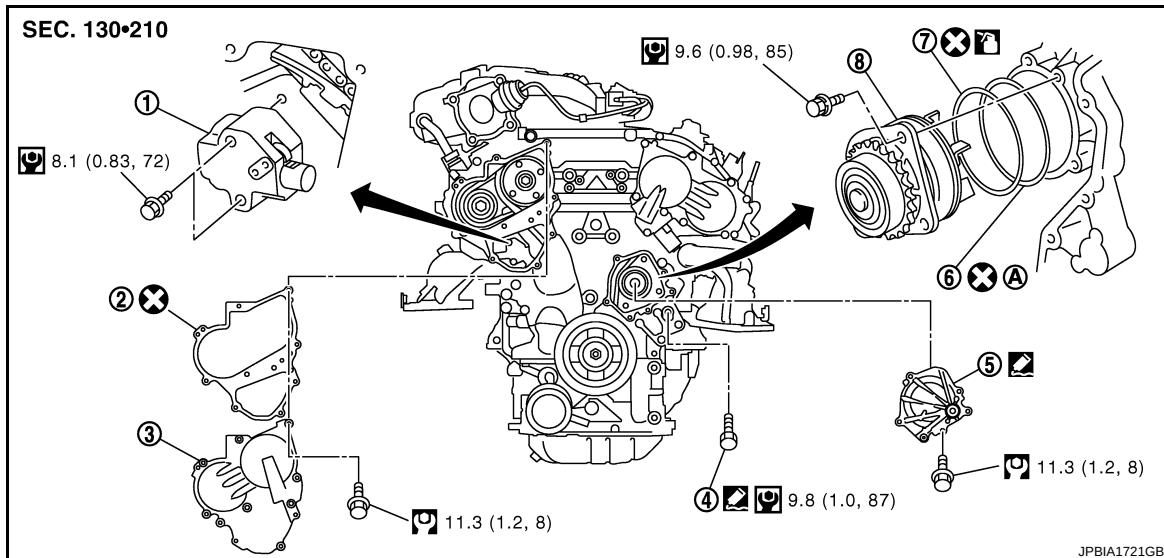
WATER PUMP

< ON-VEHICLE REPAIR >

WATER PUMP

Exploded View

INFOID:000000003793179



- | | | |
|-------------------------------------|---|--|
| 1. Timing chain tensioner (primary) | 2. Valve timing control cover gasket (bank 1) | 3. Valve timing control cover (bank 1) |
| 4. Water drain plug (front) | 5. Water pump cover | 6. O-ring |
| 7. O-ring | 8. Water pump | |

A. Apply engine coolant

Refer to [GI-4, "Components"](#) for symbols in the figure.

Removal and Installation

INFOID:000000003793180

CAUTION:

- When removing water pump assembly, be careful not to get engine coolant on drive belt.
- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely, then check for leakage using the radiator cap tester (commercial service tool) and the radiator cap tester adapter (commercial service tool).

REMOVAL

1. Remove the following parts.
 - Air duct (inlet): Refer to [EM-26, "Exploded View"](#).
 - Engine cover: Refer to [EM-24, "Exploded View"](#).
 - Engine under cover
 - Front road wheel and tire
 - Splash guard (RH): Refer to [EXT-22, "FENDER PROTECTOR : Exploded View"](#).
2. Drain engine coolant from radiator. Refer to [CO-8, "Draining"](#).
CAUTION:
 - Perform this step when the engine is cold.
 - Never spill engine coolant on drive belt.
3. Remove drive belt. Refer to [EM-12, "Removal and Installation"](#).
4. Remove idler pulleys. Refer to [EM-25, "Exploded View"](#).
5. Remove reservoir tank of radiator. Refer to [CO-13, "Exploded View"](#).
6. Remove reservoir tank of power steering oil pump with piping connected, and move it to aside. Refer to [ST-34, "Exploded View"](#).
7. Support oil pan (lower) bottom with transmission jack.
8. Remove engine mounting insulator (RH), engine mounting bracket (RH) and upper torque rod. Refer to [EM-67, "Exploded View"](#).

WATER PUMP

< ON-VEHICLE REPAIR >

9. Remove water drain plug (front) on water pump side of cylinder block to drain engine coolant from engine inside.
10. Remove valve timing control cover (bank 1) and water pump cover from front timing chain case.
 - Use the seal cutter [SST: KV10111100 (J37228)] to cut liquid gasket for removal.
11. Remove timing chain tensioner (primary) as follows:

- a. Remove lower mounting bolt (1).

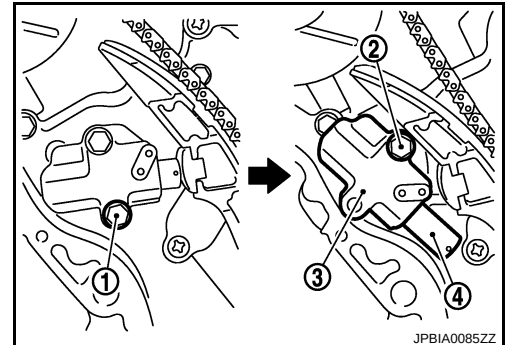
CAUTION:

Be careful not to drop mounting bolt inside timing chain case.

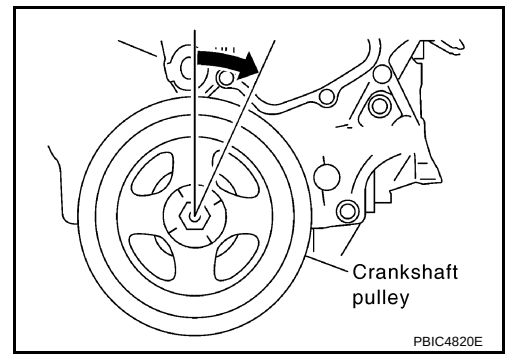
- b. Loosen upper mounting bolt (2) slowly, and then turn chain tensioner (primary) (3) on the mounting bolt so that plunger (4) is fully expanded.

NOTE:

Even if plunger is fully expanded, it is not dropped from the body of timing chain tensioner (primary).



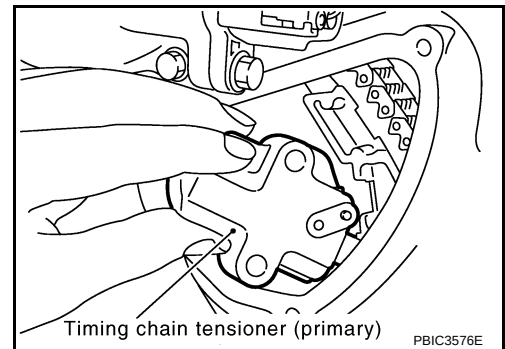
- c. Turn crankshaft pulley clockwise so that timing chain on the timing chain tensioner (primary) side is loose.



- d. Remove upper mounting bolt, and then remove timing chain tensioner (primary).

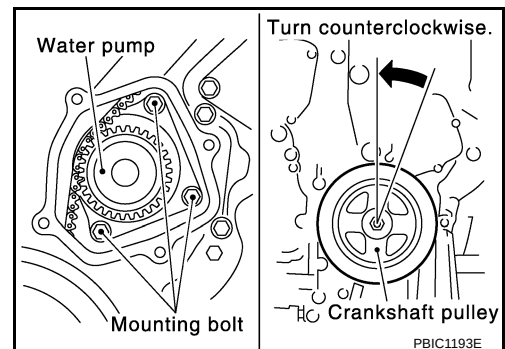
CAUTION:

Be careful not to drop mounting bolt inside timing chain case.



12. Remove water pump as follows:

- a. Remove three water pump mounting bolts. Secure a gap between water pump gear and timing chain, by turning crankshaft pulley counterclockwise until timing chain looseness on water pump sprocket becomes maximum.



WATER PUMP

< ON-VEHICLE REPAIR >

- b. Screw M8 bolts [pitch: 1.25 mm (0.0492 in) length: approximately 50 mm (1.97 in)] into water pumps upper and lower mounting bolt holes until they reach timing chain case. Then, alternately tighten each bolt for a half turn, and pull out water pump.

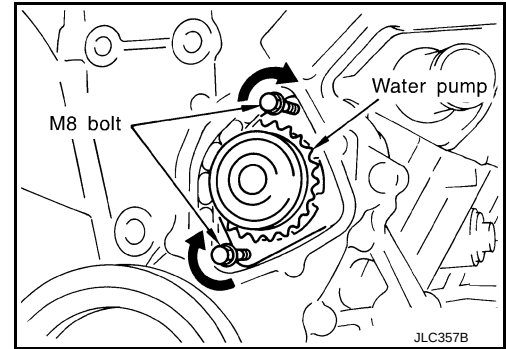
CAUTION:

- Pull straight out while preventing vane from contacting socket in installation area.
- Remove water pump without causing sprocket to contact timing chain.

- c. Remove M8 bolts and O-rings from water pump.

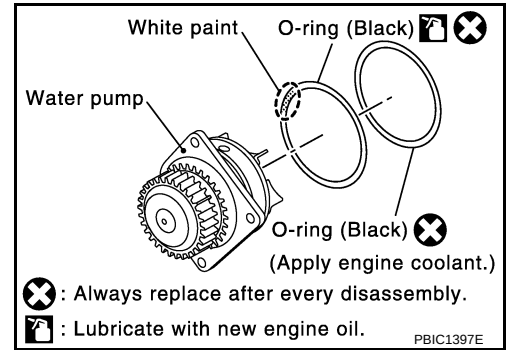
CAUTION:

Never disassemble water pump.



INSTALLATION

1. Install new O-rings to water pump.
- Apply engine oil and engine coolant to O-rings as shown in the figure.
 - Locate O-ring with white paint mark to engine front side.

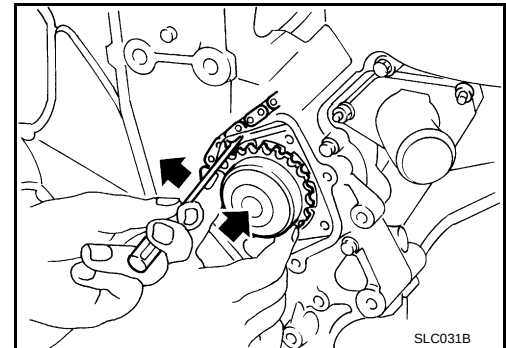


2. Install water pump.

CAUTION:

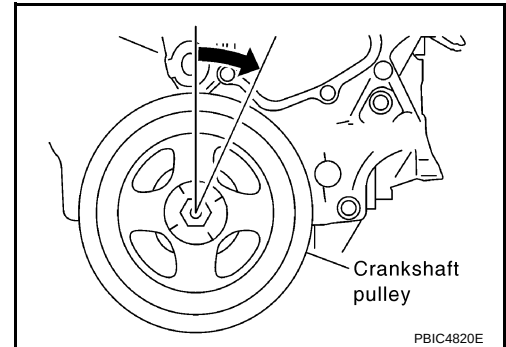
Never allow cylinder block to nip O-rings when installing water pump.

- Check that timing chain and water pump sprocket are engaged.
- Insert water pump by tightening mounting bolts alternately and evenly.



3. Install timing chain tensioner (primary) as follows:

- a. Turn crankshaft pulley clockwise so that timing chain on the timing chain tensioner (primary) side is loose.



WATER PUMP

< ON-VEHICLE REPAIR >

- b. Pull plunger stopper tab (A) up (or turn lever downward) so as to remove plunger stopper tab from the ratchet of plunger (D).

NOTE:

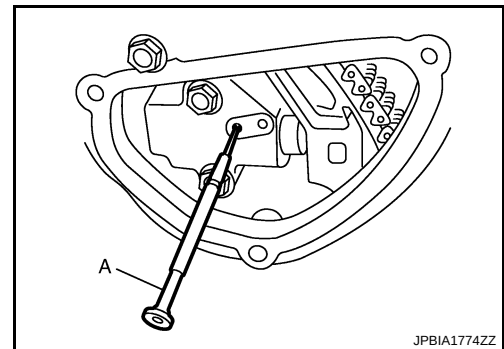
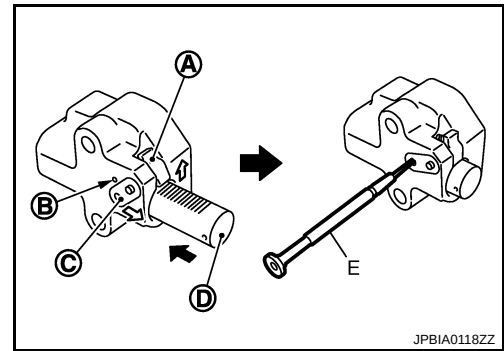
Plunger stopper tab and lever (C) are synchronized.

- c. Push plunger into the inside of tensioner body.
- d. Hold plunger in the fully compressed position by engaging plunger stopper tab with the tip of ratchet.
- e. To secure lever, insert stopper pin (E) through hole of lever into tensioner body hole (B).
 - The lever parts and the tab are synchronized. Therefore, the plunger will be secured under this condition.

NOTE:

Figure shows the example of 1.2 mm (0.047 in) diameter thin screwdriver being used as the stopper pin.

- f. Install timing chain tensioner (primary).
 - Remove dust and foreign material completely from backside of timing chain tensioner (primary) and from installation area of rear timing chain case.
- g. Remove stopper pin (A).



- h. Check again that timing chain and water pump sprocket are engaged.
4. Install valve timing control cover (bank 1) and water pump cover as follows:
 - a. Before installing, remove all traces of old liquid gasket from mating surface of water pump cover using scraper. Also remove traces of old liquid gasket from the mating surface of front timing chain case.

- b. Apply a continuous bead of liquid gasket with the tube presser (commercial service tool) to mating surface of water pump cover (1).

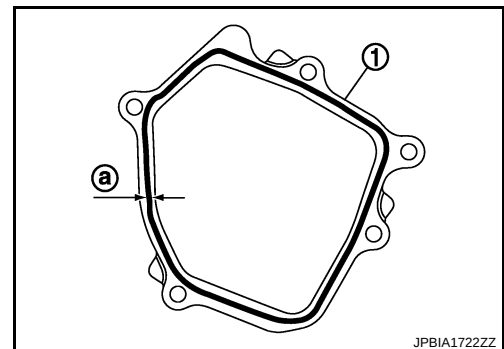
a : $\phi 2.3 - 3.3$ mm (0.091 - 0.130 in)

Use Genuine Liquid Gasket or equivalent.

CAUTION:

Attaching should be done within 5 minutes after coating.

- c. Tighten mounting bolts.



5. Install water drain plug (front) on water pump side of cylinder block.
 - Apply liquid gasket to the thread of water drain plug (front).

Use Genuine Liquid Gasket or equivalent.
6. Install in the reverse order of removal after this step.
 - **After starting engine, let idle for three minutes, then rev engine up to 3,000 rpm under no load to purge air from the high-pressure chamber of chain tensioner. Engine may produce a rattling noise. This indicates that air still remains in the chamber and is not a matter of concern.**

Inspection

INFOID:000000003793181

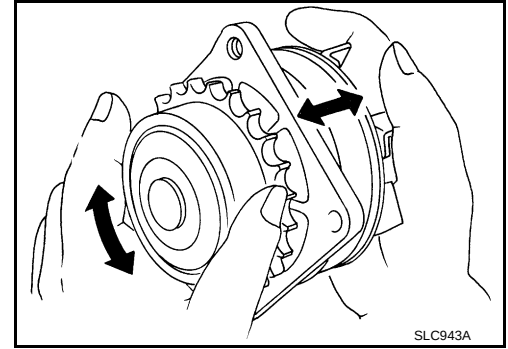
INSPECTION AFTER REMOVAL

- Check for badly rusted or corroded water pump body assembly.

WATER PUMP

< ON-VEHICLE REPAIR >

- Check for rough operation due to excessive end play.
- If anything is found, replace water pump.



INSPECTION AFTER INSTALLATION

- Check for leakage of engine coolant using the radiator cap tester adapter (commercial service tool) and the radiator cap tester (commercial service tool). Refer to [CO-8, "Inspection"](#).
- Start and warm up the engine. Visually check that there is no leakage of engine coolant.

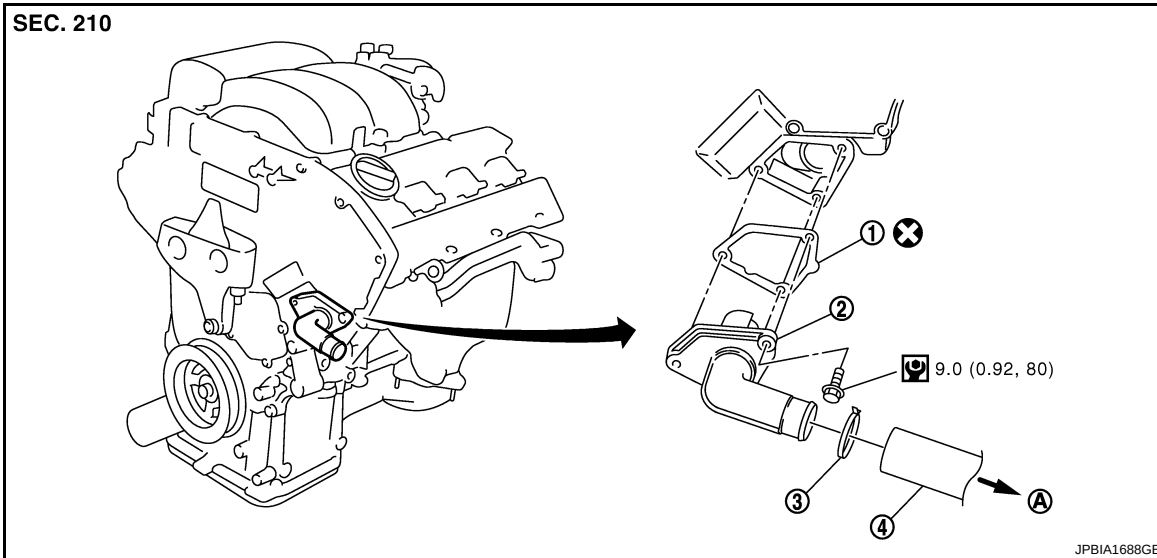
WATER INLET AND THERMOSTAT ASSEMBLY

< ON-VEHICLE REPAIR >

WATER INLET AND THERMOSTAT ASSEMBLY

Exploded View

INFOID:000000003793182



1. Gasket
2. Water inlet and thermostat assembly
3. Clamp
4. Radiator hose (lower)
- A. To radiator

Refer to [GI-4, "Components"](#) for symbols in the figure.

Removal and Installation

INFOID:000000003793183

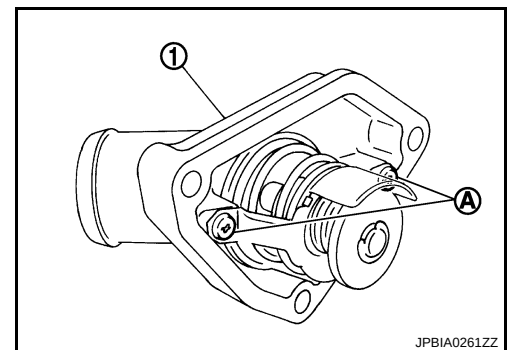
REMOVAL

1. Drain engine coolant from radiator drain plug at the bottom of radiator, and from water drain plug at the front of cylinder block. Refer to [CO-8, "Draining"](#) and [EM-107, "Exploded View"](#).
CAUTION:
 - Perform this step when the engine is cold.
 - Never spill engine coolant on drive belt.
2. Remove reservoir tank of radiator, and move it aside. Refer to [CO-13, "Exploded View"](#).
3. Remove intake valve timing control solenoid valve (bank 2). Refer to [EM-52, "Exploded View"](#).
4. Disconnect radiator hose (lower) from water inlet and thermostat assembly.
5. Remove water inlet and thermostat assembly (1).

A : Never loosen these screw

CAUTION:

Never disassemble water inlet and thermostat assembly.
Replace them as a unit, if necessary.



INSTALLATION

Note the following, and install in the reverse order of removal.

- Be careful not to spill engine coolant over engine room. Use rag to absorb engine coolant.

WATER INLET AND THERMOSTAT ASSEMBLY

< ON-VEHICLE REPAIR >

Inspection

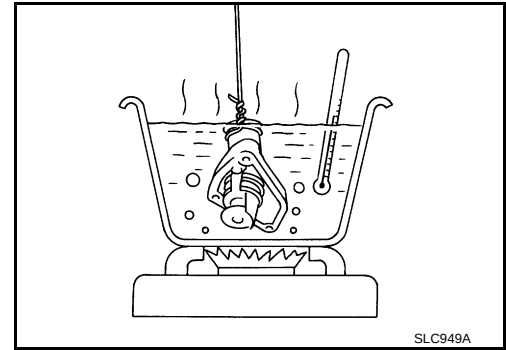
INFOID:000000003793184

INSPECTION AFTER REMOVAL

1. Check valve seating condition at ordinary room temperatures. It should seat tightly.
2. Check valve operation.

Thermostat (Standard) : Refer to [CO-27, "Thermostat"](#).

- If the malfunctioning condition, when valve seating at ordinary room temperature, or measured values are out of the standard, replace water inlet and thermostat assembly.



INSPECTION AFTER INSTALLATION

- Check for leakage of engine coolant using the radiator cap tester adapter (commercial service tool) and the radiator cap tester (commercial service tool). Refer to [CO-8, "Inspection"](#).
- Start and warm up the engine. Visually check that there is no leakage of engine coolant.

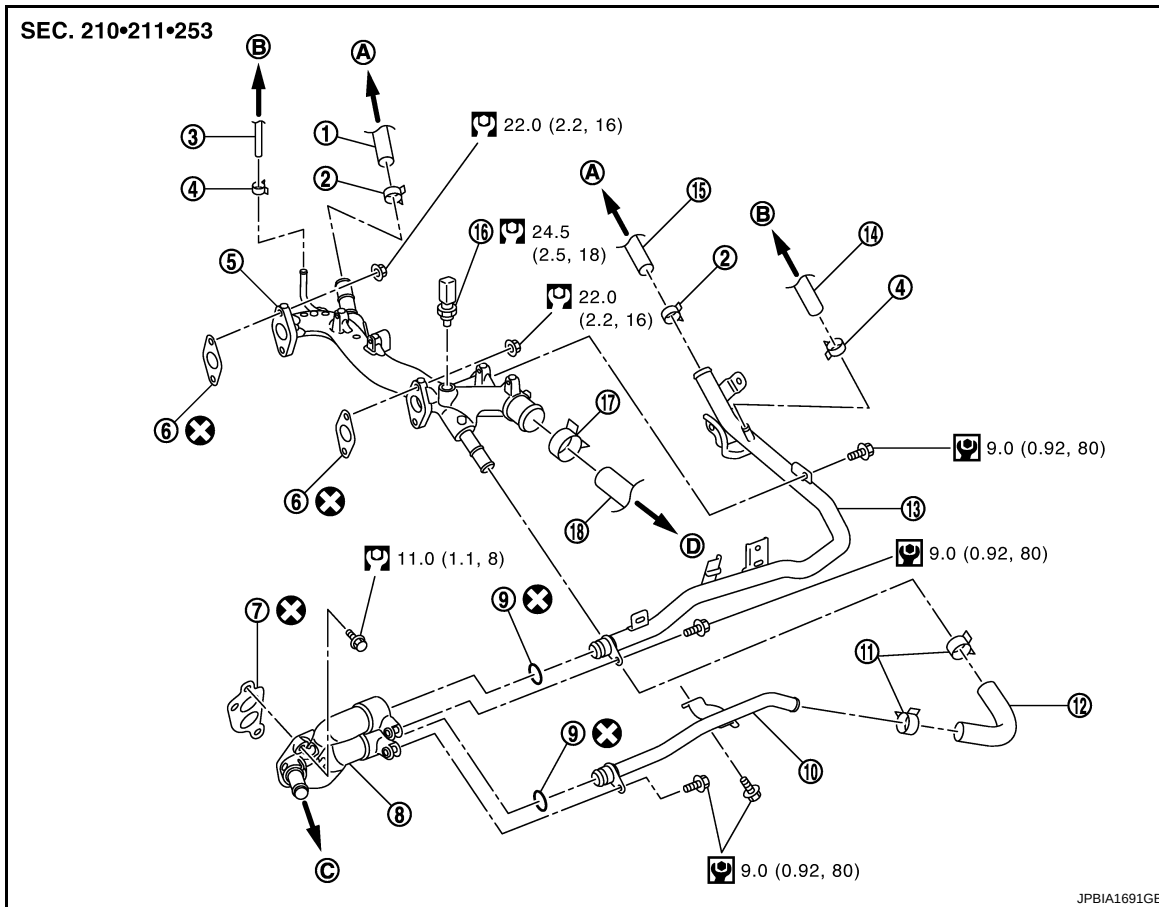
WATER OUTLET AND WATER PIPING

< ON-VEHICLE REPAIR >

WATER OUTLET AND WATER PIPING

Exploded View

INFOID:000000003793185



- | | | |
|---------------------------------------|--|---------------------------|
| 1. Heater hose | 2. Clamp | 3. Water hose |
| 4. Clamp | 5. Water outlet | 6. Gasket |
| 7. Gasket | 8. Water connector | 9. O-ring |
| 10. Water bypass pipe | 11. Clamp | 12. Water hose |
| 13. Heater pipe | 14. Water hose | 15. Heater hose |
| 16. Engine coolant temperature sensor | 17. Clamp | 18. Radiator hose (upper) |
| A. To heater core | B. To electric throttle control actuator | C. To oil cooler |
| D. To radiator | | |

Refer to [GI-4, "Components"](#) for symbols in the figure.

Removal and Installation

INFOID:000000003793186

REMOVAL

1. Remove air duct (inlet), air cleaner cases (upper and lower) with mass air flow sensor and air duct assembly. Refer to [EM-26, "Exploded View"](#).
2. Remove engine cover. Refer to [EM-24, "Exploded View"](#).
3. Drain engine coolant from radiator drain plug at the bottom of radiator, and from water drain plug at the front of cylinder block. Refer to [CO-8, "Draining"](#) and [EM-110, "Disassembly and Assembly"](#).
CAUTION:
 - Perform this step when the engine is cold.
 - Never spill engine coolant on drive belt.
4. Remove battery and battery tray. Refer to [PG-109, "Removal and Installation"](#).

WATER OUTLET AND WATER PIPING

< ON-VEHICLE REPAIR >

5. Remove CVT fluid charging pipe and CVT fluid level gauge. Refer to [TM-332, "Exploded View"](#) (VQ25DE) or [TM-168, "Exploded View"](#) (VQ35DE).
6. Move CVT control cable aside. Refer to [TM-319, "Exploded View"](#) (VQ25DE) or [TM-157, "Exploded View"](#) (VQ35DE).
7. Remove vacuum pipe (front) mounting bolt from water outlet. Refer to [EM-67, "Exploded View"](#).
8. Remove radiator hose (upper) from water outlet.
9. Remove water hoses and heater hoses.
10. Disconnect harness connectors, and move harness to aside.
11. Remove engine coolant temperature sensor as necessary.

CAUTION:

Be careful not to damage engine coolant temperature sensor.

12. Remove water outlet, heater pipe, water bypass pipe and water connector.

INSTALLATION

Note the following, and install in the reverse order of removal.

- Securely insert each hose, and install clamp at a position where it does not interfere with the pipe bulge.
- When inserting water bypass pipe and heater pipe into water connector, apply neutral detergent to O-ring.

Inspection

INFOID:000000003793187

INSPECTION AFTER INSTALLATION

- Check for leakage of engine coolant using the radiator cap tester adapter (commercial service tool) and the radiator cap tester (commercial service tool). Refer to [CO-8, "Inspection"](#).
- Start and warm up the engine. Visually check that there is no leakage of engine coolant.

SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

Periodical Maintenance Specification

INFOID:0000000003793188

ENGINE COOLANT CAPACITY (APPROXIMATE)

Unit: ℓ (Imp qt)

Engine coolant capacity (With reservoir tank at "MAX" level)	9.1 (8)
Reservoir tank	0.8 (3/4)

Radiator

INFOID:0000000003793189

Unit: kPa (bar, kg/cm², psi)

Cap relief pressure	Standard	122.3 - 151.7 (1.2 - 1.5, 1.2 - 1.5, 17.7 - 22.0)
	Limit	108 (1.1, 1.1, 15.6)
Leakage test pressure		157 (1.57, 1.6, 22.8)

Thermostat

INFOID:0000000003793190

Standard

Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Maximum valve lift	8.6 mm/95°C (0.339 in/203°F)
Valve closing temperature	77°C (171°F)